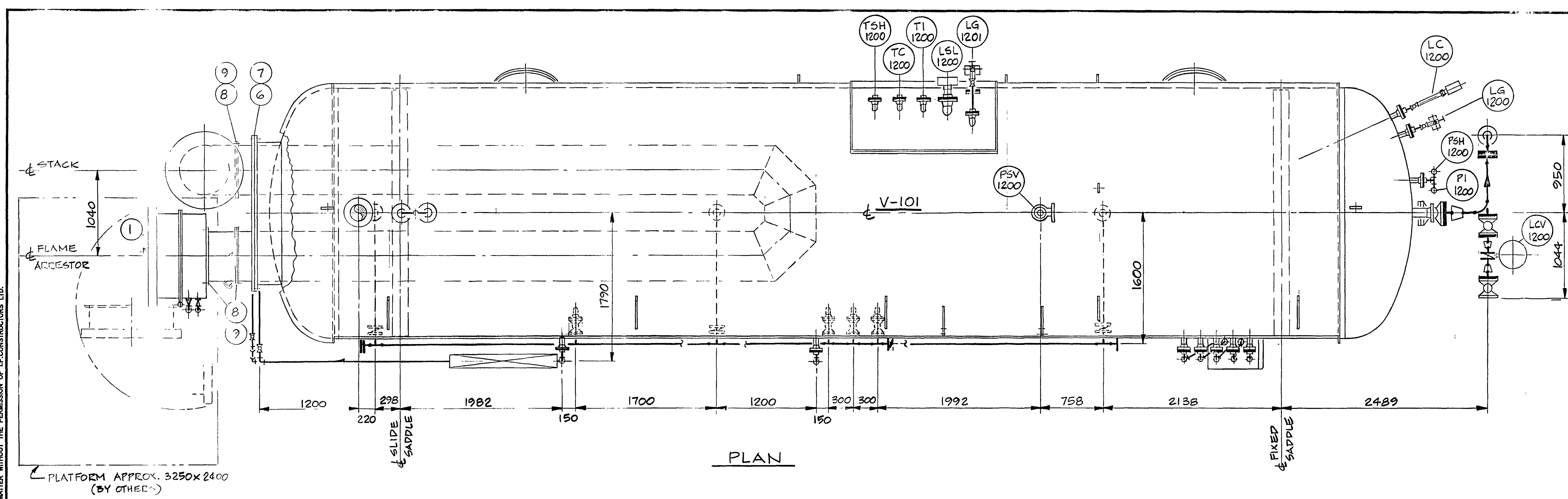
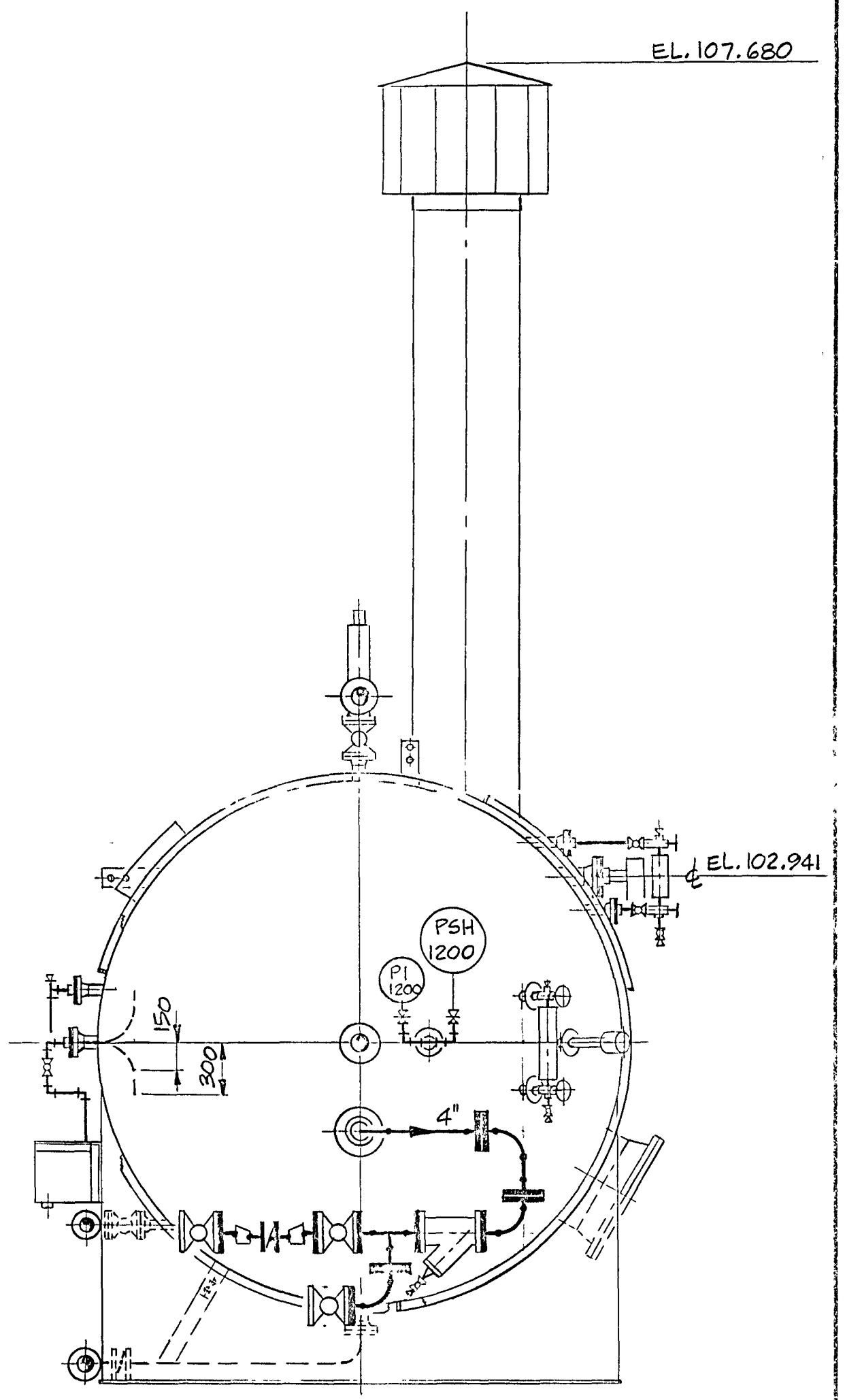
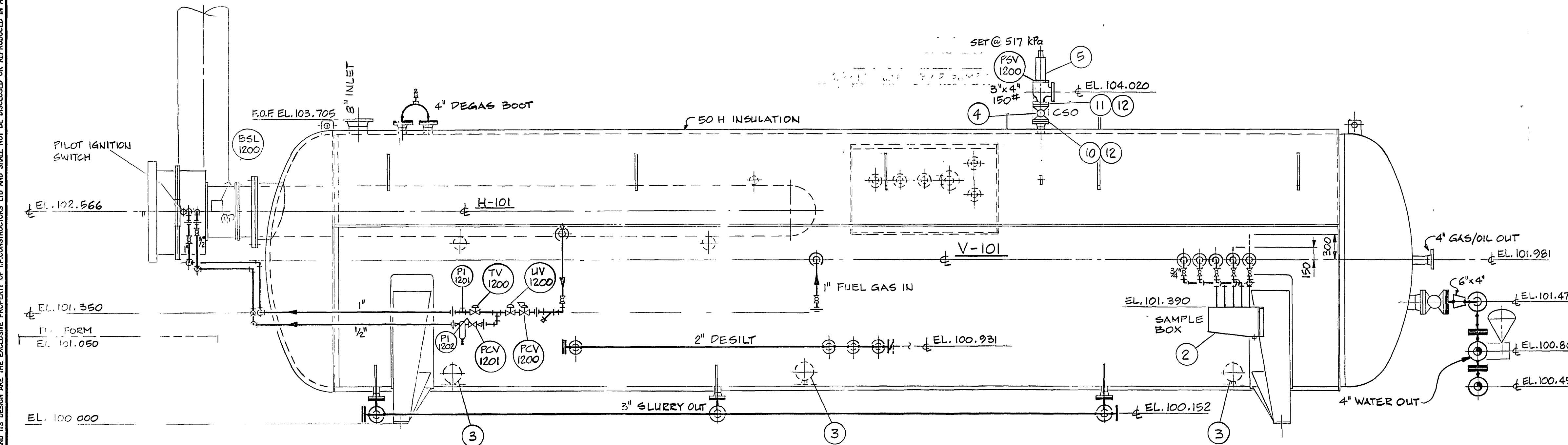


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- NOTES:
1. PIPING SURFACE PREPARATION:  
EXT.: COMMERCIAL SANDBLAST TO SSPC-SP6  
INT.: "WATER OUT" SPOOLS ONLY- WHITE METAL BLAST TO SSPC-SP5
  2. PIPING FINISH  
EXT.: 1 COAT ZINC CHROMATE PRIMER 2 MILS DFT.  
INT.: "WATER OUT" SPOOLS ONLY - 3 COATS SIGMA 5435 TO 8-10 MILS DFT.



APPROX. WEIGHTS	
SHIPPING: VESSEL W/ INSUL, FIRE TUBE & OTHER INTERNALS	21183 kg
STACK	680 kg
FLAME ARRESTOR	91 kg
EXT. PIPING	363 kg
TOTAL	22317 kg
WITH FLUIDS: VESSEL W/ FIRE TUBE & H <sub>2</sub> O (HYDRO TEST COND.)	112946 kg
VESSEL W/ ALL ATTACHMENTS IN OPER. COND.	105689 kg

NOTES		ENGINEER'S STAMP		APPROVAL STAMP		DRAWN: 0.44, DATE: 08.04.91		I.P. Constructors Ltd. Calgary, Alberta Canada	
						CHECKED: DATE:		PROJECT: SASKATCHEWAN OIL AND GAS CORPORATION MARSDEN UNIT #1 LSP 1-30-44-26-W3M	
						APPROVED: DATE:		TITLE: GENERAL ARRANGEMENT V-101 FREE WATER KNOCK OUT	
						CAD REF:		JOB NO: 1275	
						SCALE: 1:30		DRAWING NO: D-1275-10-06	
								REV: 1	
REFERENCE DRAWINGS		REVISIONS							
DRAWING	DESCRIPTION	NO	BY	DATE	DESCRIPTION	APP'D			
		1	0.44	17.06.91	REV'D SAMPLE PIPING, APP. NOTES				
		0	0.44	13.05.91	ISSUED FOR CONSTRUCTION				
		A	0.44	19.04.91	ISSUED FOR APPROVAL				